

Technical Data Sheet

Gapex RPP20EV55

Polypropylene
LyondellBasell Industries
Engineering Plastics

Product Description

RPP20EV55 is a 20% Fiberglass Reinforced, Chemically Coupled, Homopolymer Polypropylene

General

Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Features	• Chemically Coupled
Appearance	• Colors Available
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.03	1.03 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	18 g/10 min	18 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield, 73°F (23°C))	9090 psi	62.7 MPa	ASTM D638
Flexural Modulus - Tangent (73°F (23°C))	600000 psi	4140 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.1 ft·lb/in	59 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	295 °F	146 °C	ASTM D648

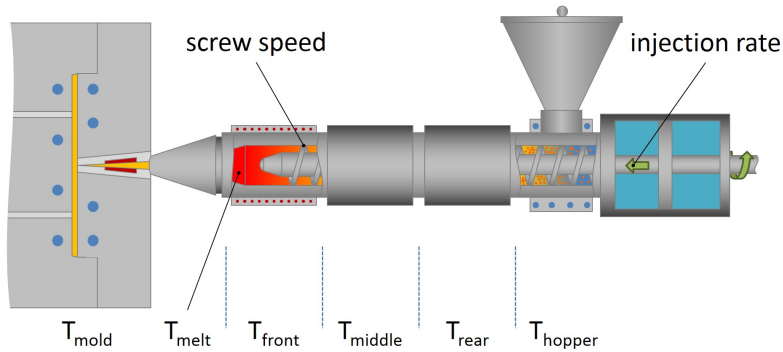
Additional Information

Filler Content, ASTM D2584: 20%

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	160 to 180 °F	71 to 82 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	430 to 460 °F	221 to 238 °C
Middle Temperature	440 to 470 °F	227 to 243 °C
Front Temperature	450 to 500 °F	232 to 260 °C
Nozzle Temperature	450 to 500 °F	232 to 260 °C
Processing (Melt) Temp	430 to 460 °F	221 to 238 °C
Mold Temperature	100 to 150 °F	38 to 66 °C
Injection Rate	Slow-Moderate	Slow-Moderate
Back Pressure	20.0 to 50.0 psi	0.138 to 0.345 MPa
Cushion	0.200 to 0.500 in	5.08 to 12.7 mm

Notes

These are typical property values not to be construed as specification limits.